

In the Specification

In the clean copy of the substitute specification, kindly replace paragraph [0063] with the following:

[0063] After finish rolling of hot rolling is finished, the steel strip is not immediately ~~coil~~ coiled, but a slow cooling time of 2 seconds or more is preferably secured before coiling. The slow cooling after the end of finish rolling means cooling at a cooling rate of 20°C/s or less. Consequently, ferrite transformation can be sufficiently performed to improve formability before quenching.

Coiling temperature: 560°C to 740°C.